

## Receiving Report

Date: 8/1/11

Batch No: M129872

Supplier: AMR

Dart P/O: 1609

Packing Slip: Yes  No   
Invoice: Yes  No   
Receipt: Cash  Cr

Release Note Attached: Yes  No  N/A   
Waybill Attached: Yes  No  N/A   
Shipment Complete: Yes  No  N/A   
QC6 Inspection Job 11-12 N/A   
Work Order N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M3-71212504125		100	82	0	22	
M606146R1625		24	0	0	24	

Initials of receiver (if shipment OK) Level 12

### Production/Admin:

Date

**Received/Costing**

Initial

### Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

# Dart Aerospace Ltd

Dart Aerospace Ltd  
 1270 Aberdeen St  
 Hawkesbury, Ontario K6A 1K7  
 Phone: (613) 632-3336  
 Fax: (613) 632-4443

## Receiving Slip

Date Nov 12, 2008	Page 1
Receipt Number RCP00009426	

### Purchase From:

Campi Steel  
 935 Boul. Du Havre  
 Valleyfield, QC J6S 5L1

### Ship To:

Main Finished Goods Location  
 Dart Aerospace Ltd  
 1270 Aberdeen St  
 Hawkesbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00007509

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR1250W125	304 RD Tube 1.250 x .1  MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N109872	80.0000	f	16.550000	1,324.00	Nov 12, 2008
	M6061T6T0500W1	6061-T6 RD Tube .500 x .500  QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N109872	60.0000	f	5.500000	330.00	Nov 12, 2008

Comments:



# DART

## Purchase Order

Date Nov 04, 2008	Page 1
Purchase Order Number PO00007509	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

### Vendor Address:

Campi Steel  
935 Boul. Du Havre  
Valleyfield, QC J6S 5L1  
Phone (800) 667-4248  
Fax (450) 377-5696

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number VC-CAM002	PO Date Nov 04, 2008	Terms N30	Ship Via yours	Expected Arrival Nov 11, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
0.00000	M304TR1250W125	304 RD Tube 1.250 x .125	11/11/2008	No	16.550000	f	1,655.00
24.00000	M6061T6R1625	Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING 6061T6 ROUND BAR 1.6	11/11/2008	No	8.350000	f	200.40
		Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128 4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
60.00000	M6061T6T0500W125	6061-T6 RD Tube .500 x .1111/11/2008	11/11/2008	No	5.500000	f	330.00
		Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4062 OR QQ-A-200/8 OR QQ-A-225/8					

Comments: <i>Qty change from 20 to 24' on 2nd item</i>	Tax Summary: GST GSTME GSTND	109.27 0.00 0.00	Less: included tax Subtotal Total tax Total purchase order in CAD Dollars	0.00 2,185.40 109.27 2,294.67
	Entered By: <i>LLACELLE</i>			
	Approved By: <i>U</i>			

31506



**CERTIFIED TEST REPORT**  
<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-36954		AT/5.12/734		Seamless Tube/Pipe			
KAIER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAIER LOT NUMBER:	ALLOY:	TEMPER:	
201680	002		06/09/2008	F00002770	6061	T6	
WEIGHT SHIPPED:	QUANTITY:		WT. NUMBER:	DIAMETER/THKNESS:	WIDTH:	LENGTH:	
672.000 LB	332.000 PCS		201118			12.000 FT	
SHP TO:				SOLD TO:			

**Actual Physical Properties**

REFERENCE	DATES	SAMPLES	UTS (ksi)	YTS (ksi)	ELONG%	HARDNESS	CONTACT	REND
F00002770	0001	1	47.0	44.2	15.5	N/A	N/A	N/A

**Chemical Composition (wt%), Aluminum Remainder**

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Er	Na	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6381	.61	.33	.22	.05	.99	.09	.06	.04	.00	.00	.01	.01	.02
R6300	.63	.31	.21	.04	.98	.08	.04	.02	.00	.00	.01	.01	.02

**Q. C. REVIEWED**

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

*Wilfredo A. delaCruz*

Plant Serial: 00002155

Kaiser Order Number: 201680

Line Item: 002

Page 1 of 2

AT

5.12

734

# KAISER ALUMINUM FABRICATED PRODUCTS

## CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

### Applicable Requirements:

Description: OD: 0.500"; Wall: 0.120"; Round 8  
AMS-4082N ASTM-B210-04 ~~WW-T-700/5F~~  
WE TAKE EXCEPTION TO PARA. 3.2.1. Per AMS 4082N, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

**Q. C. REVIEWED**

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

*Wilfredo A. delaCruz*

Plant Serial: 00002155

Kaiser Order Number: 201880

Line Item: 002



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

## MILL TEST CERTIFICATE

ISO9001:2000; PED CERTIFICATE ( Certificate No.:QAC0021058/A ) DATE OF ISSUE: 2008/9/12

CUSTOMER:

P.O.NO.: MN5839

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.

CHEMICAL CONTENTS (W/T%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo
SPECIFICATION	<0.035	<2.00	<0.045	<0.030	<1.00	10.0-14.0	16.0-18.0	2.00~3.00
RESULTS (PRODUCT)	0.023	0.81	0.040	0.003	0.40	11.09	16.61	2.07

## PHYSICAL PROPERTIES

Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) $\geq 205$	TS (Mpa) $\geq 515$	EL (%) $\geq 35$	FLARING TEST	FLATTENING TEST	HARDNESS HRB $\leq 80$	EDDY CURRENT TEST (100%)
0.750 0.083 20 08-8-75 25 136 365 605 65.0 OK OK 74 OK	1.250 0.120 20 08-8-145 25 334 320 530 65.0 OK OK 72 OK									

REMARKS:

AS PER ASTM A213/ASME SA213-07  
WALL THICKNESS TOLERANCE AS PER ASTM A269-07  
IN COMPLIANCE TO NACE MR0175-2002  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min

NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-08-09-61

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed

*Dingwei*  
*Ma*

MANAGER OF QUALITY ASSURANCE DEPARTMENT

# DART

## Purchase Order

Date Nov 04, 2008	Page 1
Purchase Order Number PO00007509	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAXED**  
*10/8/08*

### Vendor Address:

Campi Steel  
935 Boul. Du Havre  
Valleyfield, QC J6S 5L1  
Phone (800) 667-4248  
Fax (450) 377-5696

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	Nov 04, 2008	N30	yours	Nov 11, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	M304TR1250W125	304 RD Tube 1.250 x .125 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING	11/11/2008	No	16.550000	f	1,655.00
20.0000	M6061T6R1625	6061T6 ROUND BAR 1.6 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128 4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	11/11/2008	No	8.350000	f	167.00
60.0000	M6061T6T0500W125	6061-T6 RD Tube .500 x . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	11/11/2008	No	5.500000	f	330.00

**MATERIAL CERTIFICATION  
REQD UPON DELIVERY**

Comments:	Tax Summary: GST GSTME GSTND	107.60 0.00 0.00	Less: included tax	0.00
			Subtotal	
Entered By: <i>CL</i>	CLAVOIE		Total tax	107.60
			Total purchase order in	
Approved By: <i>U</i>			CAD Dollars	2,259.60